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Follow all periodically and replace if worn or leaking. Gaseous fuel systems should only be worked on in a very well ventilated area. Use of multiviscosity oils 10W30, etc. in ambient temperatures above 405 F cated with a gear driven oil pump. DO NOT oil paper cartridge. NOTE The debris valve automatically discharges DO NOT use pressurized air to clean or dry paper dust and debris. There should be minimal cartridge. Per form adjustments exactly in the sequence shown. NOTE If engine is equipped with Performance Control electronic governor see separate adjustment procedure. If the carburetor is equipped with an idle mixture limiter cap install it at this time. NOTE All carburetor adjustments with engine running must be made with the air cleaner a. Engine should accelerate smoothly to top governed speed. By performing these steps you will either be sure that the engine is functioning properly or will know what major repairs should be made. The steps are also covered in the Overhaul Procedure and will normally be performed as a part of the complete overhaul. Follow the instructions for the leak down tester you are using to determine the likely problem areas. 1. Run engine for 5 minutes allowing engine to reach operating temperature. The Digital Multimeter can be used to read volts, ohms, The VTwin flywheels have a ring of magnets 1 on amperes, and to test diodes. The DC alternator provides DC current for charging a 12 volt battery. In the DIODE TEST position, the meter will display the forward voltage drop across the diodes. If the 2. Insert BLACK

test lead into COM receptacle. Current for the lights is available when the engine is running. The output varies with engine RPM, so the brightness of the lights changes with engine speed. The charging rate will vary with engine RPM and 1. MAKE TESTS IN THE FOLLOWING SEQUENCE 2. Insert BLACK test lead into COM receptacle. Temporarily disconnect stator wire harness from regulator/rectifier.

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If there is still current through output leads output,. Press the reset button to restore power. Some VTwin engines are equipped with the Power Link System, an onboard generator system for NOTE Use only approved GFCI riding tractors that provides 120 volt, 60 cycle AC to components. If the alternator output is within specification Volts. Avoid contact with skin, eyes or clothing. Make sure key switch is OFF before connecting The engine wiring harness consists of a ground wire jumper wire. 1 with a diode 4 for each armature 5 and a separate wire 2 for the carburetor solenoid, Fig. Meter should display battery voltage. If meter does not display battery voltage, replace engine wiring harness. Set meter to test for continuity. Remove pressure switch. Connect one tester lead to the switch terminal and the other lead to the metal body of the switch, Fig. 48. The tester should indicate CONTINUITY when no pressure is applied Fig. Meter must indicate CONTINUITY between these terminals and the key switch case when key switch is OFF. When testing RUN and START terminals, meter should show CONTINUITY between terminals, with key switch in position shown. Conditions Affecting Starter Motor Performance b. Damaged pinion or ring gear. 1. Bound or seized starter motor bearings. c. Starter clutch slipping. d. Battery faulty or damaged. 2. Perform dynamic check exactly in order shown. A pair of jumper wires and a known good 12 volt 1. Remove plastic shipping plugs. Adjust the primary regulator output to 11 Less than 11 inches of water inches of water pressure. Refuel the tank. Fuel supply shut off. Open fuel tank. Check for proper operation of all fuel lockoff safety devices. Filter or vacuum lock off is not If electrically actuated, check for dead battery or blown fuse. Engine will not start. Since many types of equipment 3. Vertical Crankshaft, All Models 4. Disconnect governor link and spring 4 from 1. Remove air cleaner assembly.

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Exercise caution and use the proper tools when servicing the flywheel. Fig. 18 Required Tools 5. NOTE Engines manufactured before 940501xx Fig. Install Removal the screws in the same order as removed. 1. Remove air cleaner cover knobs 1 and cover 2, Fig. Models 351400 and 380400 7. Remove carburetor spacer 10 and gaskets 9. Replace the carburetor if the body is worn or if either shaft clearance exceeds 0.010". Use round devices to clean out metering holes or punch and tap in plug until it is flat. passages. 9. Use sealant on outside diameter of welch plug to prevent leaks. NOTE If carburetor is equipped with solenoid, remove solenoid seat 9 first, then remove Replace the carburetor if the body is worn or if either emulsion tube. Mark throttle plate before The fuel inlet body must be removed before the inlet removing to ensure reinstallation in the seat can be removed. Replace the carburetor of the body is worn or if either Models 351700, 351400, 380700, 380400 shaft clearance exceeds 0.010" 0.25 mm when a new shaft is used. Check Throttle, Choke Shaft and Body For Wear NOTE The measurement in Step 1 is taken with the Disassemble carburetor off of the intake manifold. Model 380700 Fig. Install float assembly to carburetor body, Fig. 70. Inspect all parts for wear, cracks, nicks and burrs. Install float hinge pin 12 from throttle lever Inspect float for leaks. Replace damaged parts. 13 side. Install fixed main jets 20, Fig. 73, plugs and facing throttle shaft side 24 of carburetor. Make washers. sure gasket remains in position, Fig. 75. Tighten screws 22 securely. If idle mixture screw is equipped with adjustment 2. Inspect throttle shaft and choke shaft for wear limiter cap 9, use a pliers to remove it before 3, Fig. Inspect all parts for wear, cracks, nicks and burrs. Inspect float for leaks. Use aluminum inlet needle for float to close the inlet needle. Use a feeler gauge 2 to check throttle and choke shaft clearance as shown in Fig.

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Clean Carburetor Remove Fuel Inlet Body and Seat 1. Disassemble carburetor. The fuel inlet body must be removed before the inlet 2. Inspect all parts for wear, cracks, nicks and burrs. 9. Insert spring and check ball 11 in to spring Inspect float for leaks. Replace damaged parts. pocket. Compress with a small round punch. 10. Assemble to float 23, Fig. 111. Fig. 112 19. Install float 23 and needle to upper carburetor 21. Place new gasket 31 on lower carburetor body. body. Except for idle speed, the carburetor is nonadjustable. The carburetor incorporates a fuel shutoff antiafterfire solenoid that controls fuel flow to the fuel metering system. The solenoid is controlled by the ignition switch. Replace the carburetor if the body is worn or if either shaft clearance exceeds 0.010" 0.25 mm when a new shaft is used. The carburetor incorporates a fuel shutoff antiafterfire solenoid that controls fuel flow to the fuel metering system. The solenoid is controlled by the ignition switch. Install float, Fig. 133. 5. Assemble bowl gasket to groove in body. Governed Idle Remove spark plugs. Remove valve covers. OHV VTwin engines equipped for manual friction or Compress valve springs and remove push rods. Discard Fig. 5 cotter pin, Fig. 8. 5. Install Governor Shaft 3. The redesigned cylinder head, gasket and rocker arm assembly will not interchange with Compression testing information and procedure is previous cylinder heads. Be sure valve guide lubricant is not on valve Replace valve if stem diameter is less than 0.233" face, seat or end of valve stem. Align drive pins 1 with Align one of the slots 7 of Cring Installer open end of Cring, Fig. Rotate clutch until it drops into place, Fig. 11. 4. Install spring. 2. Install pinion gear 4 with beveled side of teeth 5. Install upper spring retainer with OPEN END UP. 6. Refer to lightly lubricate bearings in both end caps Fig. 18 for radial flat coil spring end caps. Models 540000, 610000 2.

Slide starter housing 1 over armature 2, aligning notch with insulated terminal. Remove Starter Solenoid NOTE Use care to prevent damage to magnets in 1. A thorough inspection of all components should be performed at that time. Disassemble Starter For ease of disassembly and assembly, clamp drive end housing in a vise as shown, Fig. If helix is damaged, replace The following test will be made with the meter in the starter. Inspect bearing journals on armature shaft Diode Test Position. Assemble pinion gear and clutch. 2. Assemble new retainer to shaft. 3. Install new Cring. Fig. 42 4. Pry up on retainer until Cring snaps into groove in retainer, Fig. The rewind starter components including the starter and cup are NOT INTERCHANGEABLE between starters. Figure 49 shows how to identify the rewind starters. Remove Rope 5. Hold pulley in this position. 1. Pull rope out partially. Tie a temporary knot 4, Fig. 51. 2. The control and maintain a vacuum in the crankcase. Remove breather assembly 1. Separate breather assembly from valve cover, Fig. 10. Fig. 12 Fig. 10 Install Breather 1. Assemble reed valve and reed stop to breather body, Fig. 13. Tighten screws securely. Checking Breather NOTE Holes in reed and reed stop are offset. 1. If damaged replace the crankcase cover. Check cylinder bores for damage or scoring. 2. Check cylinder head mounting surface for dis Fig. 2 torsion with a straight edge, Fig. 1. Resizing Cylinder Replace the cylinder if the mounting surfaces are distorted more than 0.004". Inspect crankshaft threads 1 and keyways 2, 8, Fig. 1. Replace crankshaft if threads or keyways are damaged or worn. Check magneto 3 and PTO 7 journals for scoring. Measure journals for wear. Replace crankshaft if journals are scored, or worn past reject sizes listed in Section 13. This will prevent breaking the rings when removing the piston and connecting rod from the engine. DO NOT tighten nut at this time. 1. Assemble armature to engine, Fig. 20. 4.

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Install governor control bracket 2. Torque 2. Install ground wire onto tab terminal on screws to 140 in. lbs. 16 Nm. armatures. Install choke bracket 15. Torque screws to 65 in. lbs. 7 Nm. 11. Install air cleaner elbow support. Torque screw to 65 in. Do not tighten at this time. 4. Install two air cleaner support screws 4. Torque screws to 65 in. Torque to 150 in. lbs. 17 Nm. CAUTION Do not bend

governor link or distort governor lever. NOTE Models 540000, 610000 torque screws to 180 in. Discover everything Scribd has to offer, including books and audiobooks from major publishers. Start Free Trial Cancel anytime. Report this Document Download Now save Save Briggs And Stratton Vanguard 16,18,20 hp vertical. For Later 100% 5 100% found this document useful 5 votes 17K views 22 pages Briggs And Stratton Vanguard 16,18,20 hp vertical303700 Service manual Uploaded by Kevins Small Engine and Tractor Service Description Briggs And Stratton Vanguard 16,18,20 hp vertical303700 Service manual Full description save Save Briggs And Stratton Vanguard 16,18,20 hp vertical. For Later 100% 100% found this document useful, Mark this document as useful 0% 0% found this document not useful, Mark this document as not useful Embed Share Print Download Now Jump to Page You are on page 1 of 22 Search inside document Browse Books Site Directory Site Language English Change Language English Change Language. Please try again.Please try again.Then you can start reading Kindle books on your smartphone, tablet, or computer no Kindle device required. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. Page 1 of 1 Start over Page 1 of 1 In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading.

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